

Bucket Features

Excavator buckets from FLECO Attachments offer many standard features that are considered optional equipment with other manufacturers. These features include thick wear straps in both horizontal and vertical configurations, D-rings (heavy-duty and severe-duty buckets), and a smooth, open design for trouble-free cleaning.

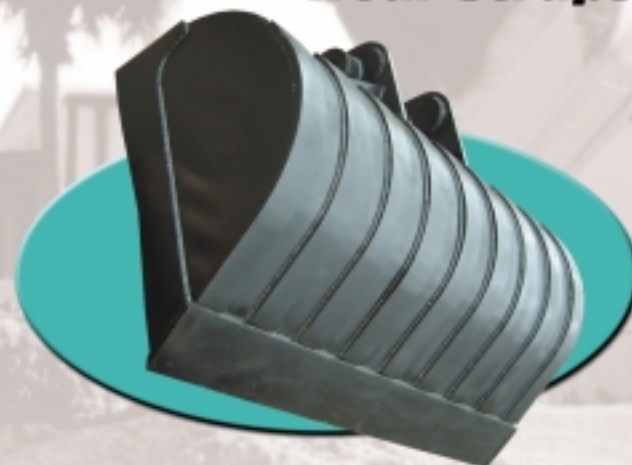
D-Ring



Easy Cleaning



Wear Straps



AR400 Steel - A Commitment To Quality

AR400 steel is tougher and harder than most plates used in the attachment industry. AR400 is approximately 38% stronger and 46% harder than T-1. AR400 steel costs nearly 30% more than T-1.

TEST	AR400	T-1 (A514)
Tensile Strength (psi)	180,000	110-130,000
Brinell Hardness	388-429	235-293

Information is subject to changes, errors, and omissions and is not warranted by FLECO Attachments.



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EXCAVATOR BUCKETS

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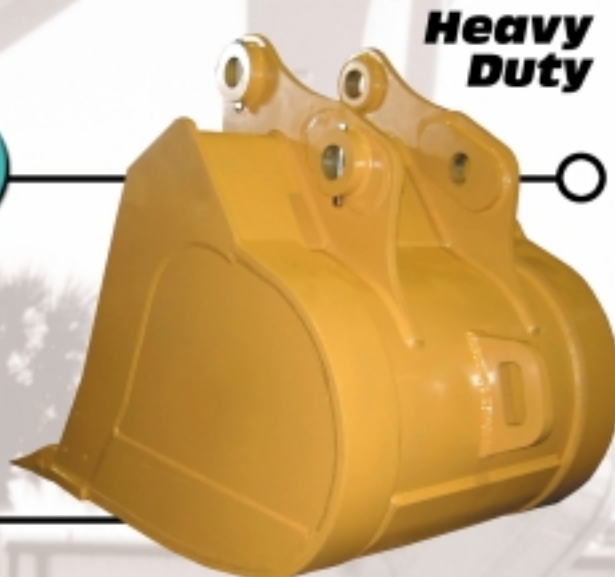


ATTACHMENT GUIDE

Excavator Buckets

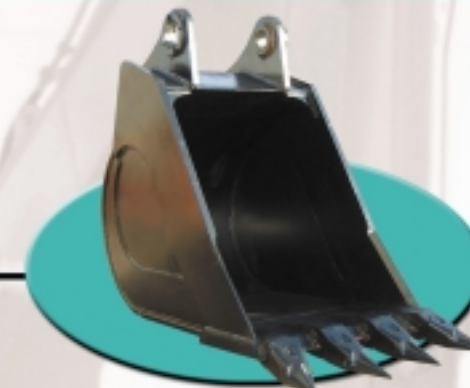
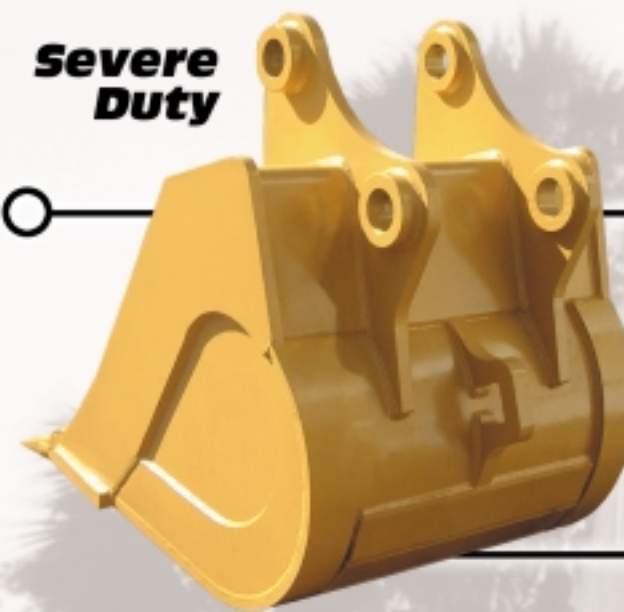


The FLECO Heavy Duty excavator buckets are available for machines of all sizes. Buckets feature AR400 steel cutting edges and side cutters. These buckets are built with vertical and horizontal wear straps for years of reliable use.



Heavy Duty

Severe Duty



FLECO Severe Duty excavator buckets are fit for machines of all sizes. These buckets offer AR400 steel cutting edges, beveled steel side cutters, and both horizontal and vertical wear straps. These buckets were designed to excel in extreme conditions.

Ditch Cleaning



FLECO Ditch Cleaning buckets feature top-quality hardened steel construction with thick vertical wear straps. Buckets are available in various widths up to 72". Bolt-on edges are also available.

16,000 - 24,000 lb. Excavator Buckets

Bucket Width	Rated Capacity	Teeth	Lip Size	Weight
	(cubic yd.)			
SEVERE DUTY BUCKETS				
18"	0.42	3	1.25"x12"	845
24"	0.58	4	1.25"x12"	946
30"	0.73	4	1.25"x12"	1113
36"	0.89	5	1.25"x12"	1290
42"	1.05	5	1.25"x12"	1316
48"	1.19	5	1.25"x12"	1508
DITCH CLEANING BUCKETS				
48"	0.38		1"x8"	506
60"	0.48		1"x8"	602
72"	0.57		1"x8"	653

24,000 - 33,000 lb. Excavator Buckets

Bucket Width	Rated Capacity	Teeth	Lip Size	Weight
	(cubic yd.)			
HEAVY DUTY BUCKETS				
18"	0.42	3	1.25"x12"	1012
24"	0.58	4	1.25"x12"	1123
30"	0.73	4	1.25"x12"	1316
36"	0.89	5	1.25"x12"	1508
42"	1.05	5	1.25"x12"	1518
48"	1.19	5	1.25"x12"	1720
SEVERE DUTY BUCKETS				
18"	0.42	3	1.25"x12"	1063
24"	0.58	4	1.25"x12"	1174
30"	0.73	4	1.25"x12"	1366
36"	0.89	5	1.25"x12"	1558
42"	1.05	5	1.25"x12"	1569
48"	1.19	5	1.25"x12"	1771
DITCH CLEANING BUCKETS				
48"	0.62		1"x8"	855
60"	0.78		1"x8"	1093
72"	0.94		1"x8"	1376

33,000 - 40,000 lb. Excavator Buckets

Bucket Width	Rated Capacity	Teeth	Lip Size	Weight
	(cubic yd.)			
HEAVY DUTY BUCKETS				
24"	0.78	3	1.5"x12"	1366
30"	0.98	4	1.5"x12"	1569
36"	1.18	5	1.5"x12"	1771
42"	1.37	5	1.5"x12"	1973
48"	1.58	6	1.5"x12"	2226
SEVERE DUTY BUCKETS				
24"	0.78	3	1.5"x12"	1412
30"	0.98	4	1.5"x12"	1614
36"	1.18	5	1.5"x12"	1817
42"	1.37	5	1.5"x12"	2019
48"	1.58	6	1.5"x12"	2272
DITCH CLEANING BUCKETS				
48"	1.05		1"x8"	1204
60"	1.28		1"x8"	1417
72"	1.45		1"x8"	1584

40,000 - 55,000 lb. Excavator Buckets

Bucket Width	Rated Capacity	Teeth	Lip Size	Weight
	(cubic yd.)			
HEAVY DUTY BUCKETS				
24"	0.80	3	1.5"x12"	1579
30"	1.00	4	1.5"x12"	1781
36"	1.20	5	1.5"x12"	1984
42"	1.40	5	1.5"x12"	2186
48"	1.60	6	1.5"x12"	2439
54"	1.80	6	1.5"x12"	2702
SEVERE DUTY BUCKETS				
24"	0.80	3	1.5"x12"	1614
30"	1.00	4	1.5"x12"	1817
36"	1.20	5	1.5"x12"	2019
42"	1.40	5	1.5"x12"	2221
48"	1.60	6	1.5"x12"	2484
54"	1.80	6	1.5"x12"	2748
DITCH CLEANING BUCKETS				
48"	1.05		1"x8"	1250
60"	1.28		1"x8"	1462
72"	1.45		1"x8"	1629

55,000 - 80,000 lb. Excavator Buckets

Bucket Width	Rated Capacity	Teeth	Lip Size	Weight
	(cubic yd.)			
HEAVY DUTY BUCKETS				
30"	1.26	3	2"x16"	2722
36"	1.54	4	2"x16"	2925
42"	1.82	4	2"x16"	3127
48"	2.10	5	2"x16"	3400
54"	2.38	5	2"x16"	3704
60"	2.66	6	2"x16"	4008
SEVERE DUTY BUCKETS				
30"	1.26	3	2"x16"	2925
36"	1.54	4	2"x16"	3127
42"	1.82	4	2"x16"	3329
48"	2.10	5	2"x16"	3603
54"	2.38	5	2"x16"	3906
60"	2.66	6	2"x16"	4210
DITCH CLEANING BUCKETS				
48"	1.05		1.25"x12"	1407
60"	1.28		1.25"x12"	1715
72"	1.45		1.25"x12"	1822

80,000 - 100,000 lb. Excavator Buckets

Bucket Width	Rated Capacity	Teeth	Lip Size	Weight
	(cubic yd.)			
HEAVY DUTY BUCKETS				
30"	1.49	3	2"x16"	3061
36"	1.79	4	2"x16"	3264
42"	2.09	4	2"x16"	3542
48"	2.39	5	2"x16"	3694
54"	2.69	5	2"x16"	3846
60"	2.98	6	2"x16"	3972
66"	3.30	6	2"x16"	4352
SEVERE DUTY BUCKETS				
24"	1.19	3	2"x16"	3036
30"	1.49	3	2"x16"	3238
36"	1.79	4	2"x16"	3416
42"	2.09	4	2"x16"	3694
48"	2.39	5	2"x16"	3846
54"	2.69	5	2"x16"	3997
60"	2.98	6	2"x16"	4149
DITCH CLEANING BUCKETS				
60"	1.70		1.25"x12"	2429
72"	2.03		1.25"x12"	2682

BUCKET OPTIONS

3-bolt side cutters are available for all heavy and severe duty buckets.



Side Cutters

Hensley-style teeth come standard on all buckets with CAT & Esco as options. We also offer many other varieties such as rock teeth.



CAT



Hensley



Rock